AdvantaSil® APST Unreinforced Tubing Translucent, Platinum-Cured Silicone

TECH SHEET



ow-volatile grade, platinum-cured silicone tubing is clean-room produced for critical pharmaceutical, biopharm, cosmetic and food applications. AdvantaSil APST has undergone extensive physical, chemical and biological testing and meets USP Class VI, FDA CFR 177.2600, ISO 10993, and European Pharmacopoeia 3.1.9 standards. Full BPOG standardized extractables test protocol has been performed by a fullyaccredited, third-party test lab.

Key Features



- Particulate testing per USP 788 is performed quarterly
- All assembly and final packaging of extruded tubing is performed in an ISO Class 7 clean room
- Low volatile grade silicone suitable for pharmaceutical and biopharm applications
- AdvantaSil APST has a Master File with the U.S. Food and Drug Administration (#26598)
- Listed by the National Sanitation Foundation for food equipment materials (NSF-51)
- Certified free of animal-derived ingredients
- General temperature range: -100°F (-73.3°C) to 400°F (204.4°C)
- Resists temperature extremes, compression set, chemical attack, ozone, radiation, moisture and environmental exposure
- Sterilizable by autoclave or gamma radiation
- Available with validated sterility assurance of 10⁻⁶ via gamma irradiation per ISO 11137 method VDmax 25
- Documented lot traceable with identification on packaging
- Documented quality control per ISO 9001:2015

Complete validation package available on request

Full BPOG standardized extractables test results available on request



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AdvantaSil APST unreinforced tubing is not intended for implantation, continuous steam applications or elevated pressure levels.

AdvantaSil® APST Unreinforced Tubing





SPECIFICATIONS

SILICONE

| | | | | | | ~ | D | *** | D | |
|-------------------|-------|-------|-------------|------------|--------------|-------|------------------------|-----------------------------|-------------------------------|---------------------------------------|
| Product Number | Notes | (in.) | D. (mm.) | W (in.) | all (mm.) | (in.) | .D. (mm.) rence) | Working at 70°F (PSI) | Pressure (21.1°C) (Bar) | Standard Available Length (ft.) |
| APST-0030-0160 | | .030 | .76 | .065 | 1.65 | .160 | 4.06 | 53 | 3.7 | 50 |
| APST-0063-0125 | | .063 | 1.59 | .031 | .79 | .125 | 3.18 | 22 | 1.5 | 50 |
| APST-0063-0188 | | .063 | 1.59 | .063 | 1.59 | .188 | 4.76 | 33 | 2.3 | 50 |
| APST-0078-0141 | * | .078 | 1.98 | .031 | .79 | .141 | 3.58 | 17 | 1.2 | 50 |
| APST-0094-0219 | | .094 | 2.38 | .063 | 1.59 | .219 | 5.56 | 25 | 1.7 | 100 |
| APST-0094-0281 | | .094 | 2.38 | .094 | 2.38 | .281 | 7.14 | 34 | 2.3 | 100 |
| APST-0125-0250 | | .125 | 3.18 | .063 | 1.59 | .250 | 6.35 | 23 | 1.6 | 50, 100, |
| | | | | | | | | | | 500 spool |
| APST-0125-0313 | | .125 | 3.18 | .094 | 2.38 | .313 | 7.94 | 29 | 2.0 | 50 |
| APST-0125-0375 | * | .125 | 3.18 | .125 | 3.18 | .375 | 9.53 | 37 | 2.6 | 50 |
| APST-0156-0281 | * | .156 | 3.97 | .063 | 1.59 | .281 | 7.14 | not av | ailable | 100 |
| APST-0156-0406 | | .156 | 3.97 | .125 | 3.18 | .406 | 10.31 | 33 | 2.3 | 50 |
| APST-0188-0313 | | .188 | 4.76 | .063 | 1.59 | .313 | 7.94 | 16 | 1.1 | 50 |
| APST-0188-0375 | † | .188 | 4.76 | .094 | 2.38 | .375 | 9.53 | 21 | 1.4 | 50 |
| APST-0188-0438 | | .188 | 4.76 | .125 | 3.18 | .438 | 11.11 | 25 | 1.7 | 50 |
| APST-0250-0375 | | .250 | 6.35 | .063 | 1.59 | .375 | 9.53 | 13 | .9 | 50, 100 |
| APST-0250-0438 | | .250 | 6.35 | .094 | 2.38 | .438 | 11.11 | 18 | 1.2 | 50, 100, |
| | | | | | | | | | | 300 spool |
| APST-0250-0500 | | .250 | 6.35 | .125 | 3.18 | .500 | 12.70 | 22 | 1.5 | 50, 100 |
| APST-0313-0375 | * | .313 | 7.94 | .031 | .79 | .375 | 9.53 | not av | ailable | 50, 100 |
| APST-0313-0438 | | .313 | 7.94 | .063 | 1.59 | .438 | 11.11 | 11 | .8 | 25, 50 |
| APST-0313-0500 | | .313 | 7.94 | .094 | 2.38 | .500 | 12.70 | 17 | 1.2 | 50, 100 |
| APST-0313-0563 | * | .313 | 7.94 | .125 | 3.18 | .563 | 14.30 | 21 | 1.4 | 50, 100 |
| APST-0375-0500 | | .375 | 9.53 | .063 | 1.59 | .500 | 12.70 | 10 | .7 | 50, 100 |
| APST-0375-0563 | | .375 | 9.53 | .094 | 2.38 | .563 | 14.30 | 16 | 1.1 | 50, 100 |
| APST-0375-0625 | | .375 | 9.53 | .125 | 3.18 | .625 | 15.88 | 16 | 1.1 | 25, 50, 100, |
| | | | | | | | | | | 150 spool |
| | | | | | | | | | | 100 shool |

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|-------------------|-------|-------|--------------|------------|---------------|-------|------------------------|-----------------------------|-------------------------------|---------------------------------------|
| APST-0500-0625 | * | .500 | 12.70 | .063 | 1.59 | .625 | 15.88 | not av | ailable | 50 |
| APST-0500-0688 | | .500 | 12.70 | .094 | 2.38 | .688 | 17.48 | 11 | .8 | 50 |
| APST-0500-0750 | | .500 | 12.70 | .125 | 3.18 | .750 | 19.05 | 12 | .8 | 50, 100 |
| APST-0625-0875 | | .625 | 15.88 | .125 | 3.18 | .875 | 22.23 | 11 | .8 | 50, 100 |
| APST-0625-1000 | | .625 | 15.88 | .188 | 4.76 | 1.000 | 25.40 | 16 | 1.1 | 25, 50 |
| APST-0750-1000 | | .750 | 19.05 | .125 | 3.18 | 1.000 | 25.40 | 10 | .7 | 50, 100 |
| APST-0750-1125 | * | .750 | 19.05 | .188 | 4.76 | 1.125 | 28.58 | 14 | 1.0 | 25, 50 |
| APST-0875-1000 | | .875 | 22.23 | .063 | 1.59 | 1.000 | 25.40 | not av | ailable | 50 |
| APST-1000-1250 | | 1.000 | 25.40 | .125 | 3.18 | 1.250 | 31.75 | 8 | .6 | 50 |
| APST-1000-1375 | | 1.000 | 25.40 | .188 | 4.76 | 1.375 | 34.93 | 11 | .8 | 25, 50 |
| APST-1000-1500 | * | 1.000 | 25.40 | .250 | 6.35 | 1.500 | 38.10 | 13 | .9 | 50 |
| | | | | | | | | | | |

Sold by standard coil length only. Add length suffix code to product number when ordering—see the **Coil Length Legend** at right for length suffix codes. Example: 25 ft. of .030 in. I.D. x .160 in. O.D. tubing is product number APST-0030-0160P.

Non-listed sizes and custom lengths are available by special order.

Working pressures are calculated from burst testing using a 3:1 safety factor. Application testing is recommended.

Coils and spools are supplied double bagged in heat-sealed polybags and bulk packed. Contact your AdvantaPure Sales Representative for other packaging options.

Notes Legend:

LIGONE

*Limited stock availability; lead times and minimums may apply—call for details. †Available in longer lengths on spools—call for details.



Molded mini and standard Tri-Clamp[®] fitting styles are available in sizes up to 1" tube I.D. The assemblies reduce installation time, improve cleanliness, and retain the many benefits of silicone. Contact AdvantaPure for details.



Phone: 215-526-2151 Toll Free Phone: 888-755-4370 www.advantapure.com

| Coil Length L | Jegend: | |
|---------------|---------|--|
|---------------|---------|--|

| Ρ | = | 25 feet |
|---|---|---------|
| L | = | 50 feet |
| | | |

K = 100 feet

Molded Single-Use Manifold Assemblies

AdvantaPure specializes in the design and manufacture of molded Single-Use manifold assemblies for sampling and storage applications. These assemblies are available in AdvantaSil® APST or AdvantaFlex[®] biopharmaceutical grade TPE.

Molded manifolds help eliminate the need for barbed fittings while providing a seamless transition from tubing to connection. Molded connections eliminate the risk of leaks, contamination and failures caused by barbed fitting connections.

Designs range from simple molded sanitary ends to complex configurations with varying lengths of tubing and several molded connections.

Learn more at www.advantapure.com/single-use-molded-manifolds.htm







AdvantaFlex addresses the need for a flexible, sterilizable, moldable, weldable and heat sealable biopharmaceutical tubing without silicone oils. AdvantaFlex maintains its physical properties following sterilization processes, remains translucent for visible product flow and does not become gummy. The tubing resists kinking and is an excellent component for Single-Use systems.

Learn more at www.advantapure.com/advantaflex.htm

Purity in Fluid Flow Systems®



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