

DO NOT SCALE DRAWING

IF IN DOUBT - ASK

3rd ANGLE PROJECTION

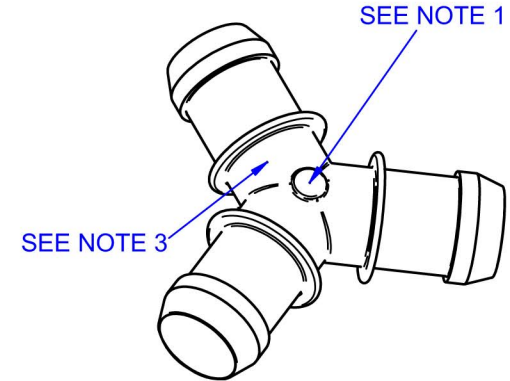
DRAWING NUMBER

PP1000BY-CD

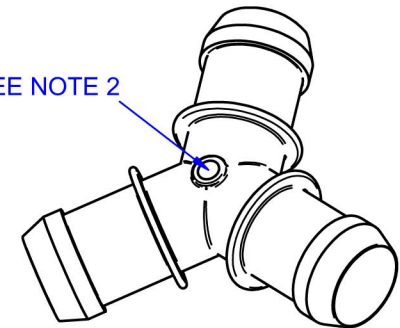
ISSUE	DESCRIPTION	DATE
1	INITIAL DRAWING	26/04/05

PATENT PENDING GB 0509362.0  
 PATENT PENDING US 11/053657  
 PATENT PENDING EEC 05075275.7

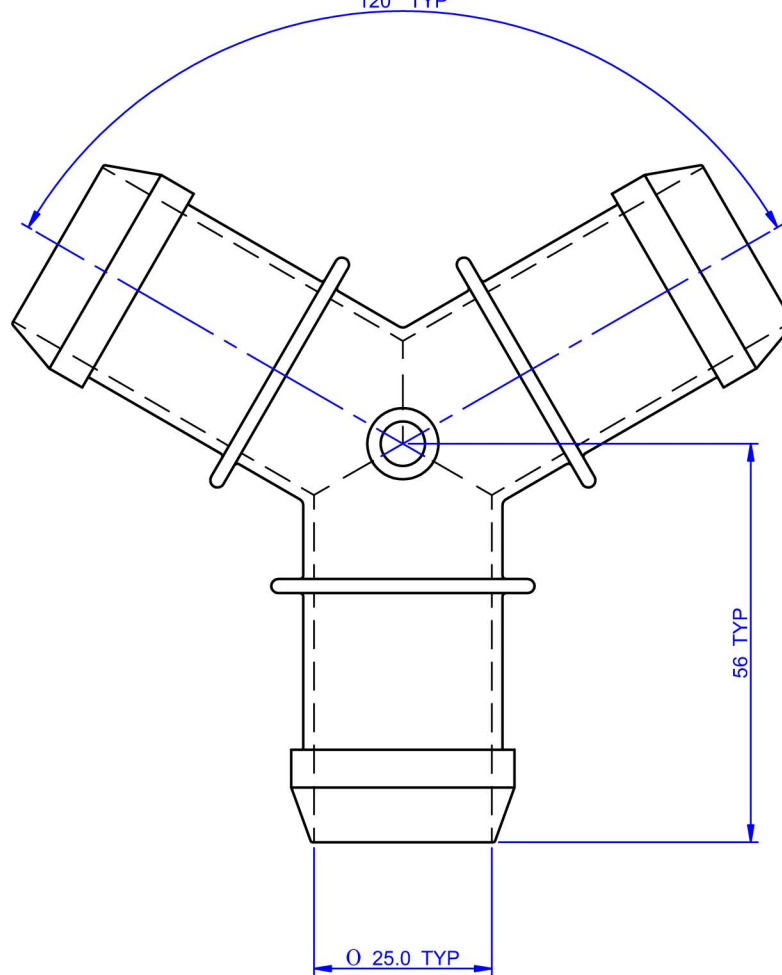
SEE NOTE 1



SEE NOTE 2



120° TYP



56 TYP

25.0 TYP

NOTES:

1. BATCH CODE TO BE MOULDED ON PART IN THIS AREA.
2. INJECTION FEED MARK TO BE FLUSH.
3. COMPONENT SIZE IDENTIFICATION TO MOULDED IN THIS POSITION.
4. NO FLASH OR IMPERFECTIONS PERMISSABLE ON FRONT EDGE OF SPOUTS.
5. NO FLASH PERMISSABLE ON INTERNAL CORE INTERSECTION.
6. NO CONTAMINATION ALLOWED.
7. PART TO BE MANUFACTURED IN CLEANROOM ENVIROMENT.

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DIMENSIONS IN MILLIMETERS

TOLERANCES UNLESS STATED  
 0 DEC PLACE +/- 0.5  
 1 DEC PLACE +/- 0.25  
 2 DEC PLACES +/- 0.10

ANGULAR +/- 0.5 DEG

MATERIAL AND SPECIFICATION

PP Natural  
 Borealis HD810MO

DRAWN BY

MJF

CHECKED BY

PR

DATE

26/04/05

APPROVED BY

RM

FINISH

CLEAN

SCALE

1:1



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TITLE

1" BIO Y CONNECTOR

PART No:

PP1000BY